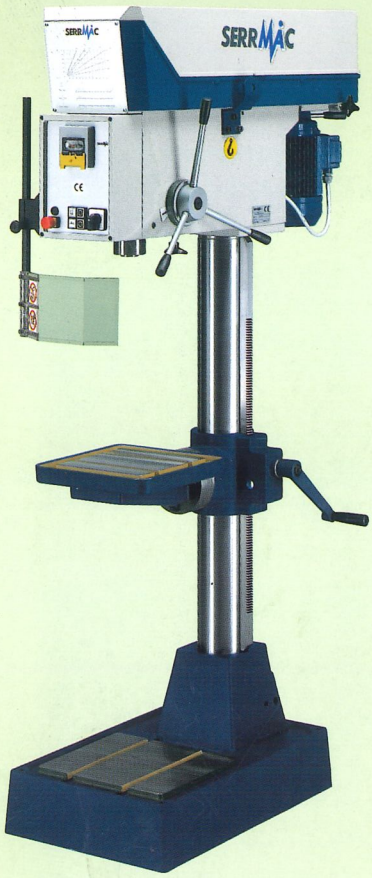
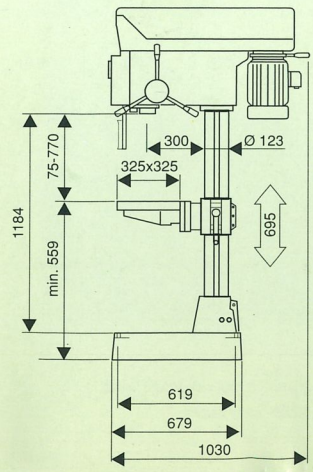
TRAPANI A COLONNA
COLUMN-DRILLING MACHINES

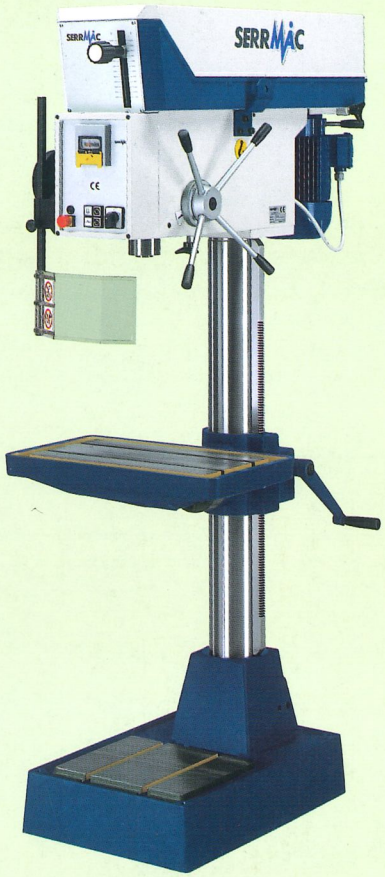
SERRMAC

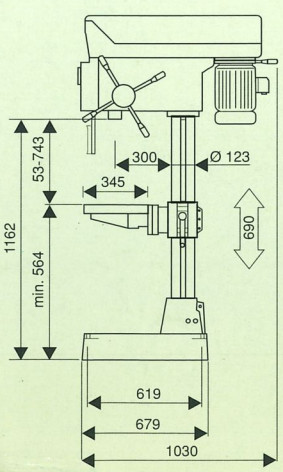
RAG TCO 28



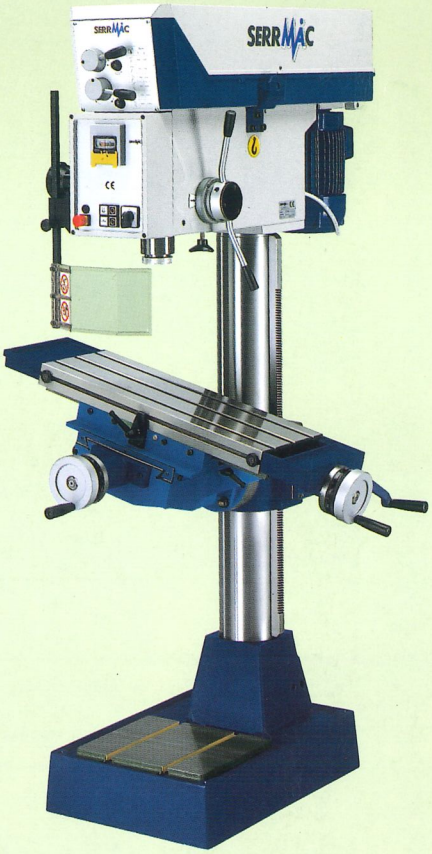


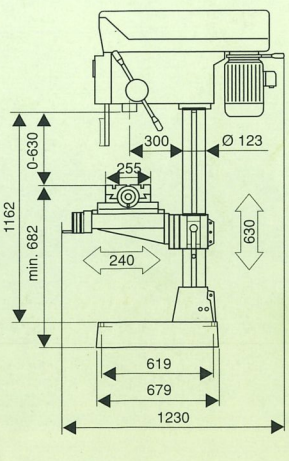
RAG TCO 32





RAG TCO 35

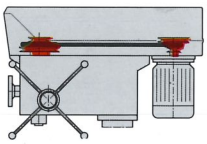




Caratteristiche Tecniche - *Technical data*		**RAG TCO 28**	**RAG TCO 32**	**RAG TCO 35**	**RAG TCO 40L**
Foratura su acciaio - *Drilling capacity on steel R50*	Ø mm	28	32	35	40
Foratura su ghisa - *Drilling capacity on cast-iron*	Ø mm	32	36	40	45
Maschiatura su acciaio - *Tapping on steel R50*	M	18	20	22	24
Maschiatura su ghisa - *Tapping on cast-iron*	M	20	24	26	28
Attacco conico asse mandrino - *Spindle-intake*	C.M.	3	3	4	4
Diametro colonna - *Column diameter*	mm.	123	123	123	148
Diametro canotto mandrino - *Spindle-quill diameter*	mm.	62	62	62	62
Discesa automatica canotto mandrino - *Spindle automatic feeds*	mm/v	0,05-0,1-0,2	0,05-0,1-0,2	0,05-0,1-0,2	0,05-0,1-0,2
Discesa manuale canotto mandrino - *Spindle quill-stroke*	mm.	135	135	135	135
Corsa longitudinale tavola croce (TC) - *Cross table longitudinal stroke*	mm.			425	425
Corsa longitudinale con scatola avanzamento tavola - *Cross table longitudinal stroke with automatic-feeds*	mm.			305	305
Corsa trasversale tavola croce (TC) - *Cross table transversal stroke*	mm.			240	240
N.3 cave a T interasse - *N.3 T-slots interaxis*	mm.			80	80
Dimensione cave a T - *T-slots dimensions*	mm.			14	14
Distanza colonna centro mandrino - *Spindle-middle/column*	mm.	300	300	300	300
Distanza piano lavoro-naso mandrino PG-TR-TM - *PG-TR-TM tables to spindle min./max*	mm.	75÷770	75÷770	53÷743	53÷743
Distanza piano lavoro-naso mandrino TC - *TC tables to spindle min./max*	mm.			0÷625	0÷625
Peso approssimativo - *Weight*	kg.	340	370	410	410

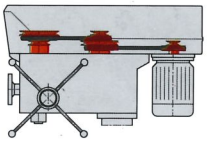
SERRMAC has the right to make the needed changements without any notice.

TESTE - *HEADS*



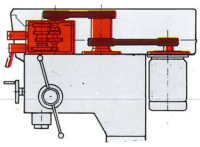
PU= Pulegge a gradini - *Step-pulleys*

RAG TCO 28	Rpm	kW
6 velocità - *6 Spindle- speeds*	205-2100	0,6 - 0,9



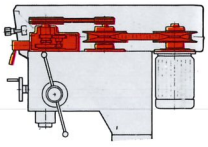
PU = Pulegge a gradini - *Step-pulleys*

RAG TCO 32	Rpm	kW
10 velocità - *10 Spindle- speeds*	100 ÷ 2200	0,92 - 1,47



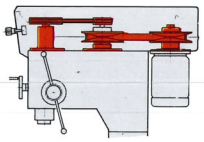
CI= Velocità - *Spindle - speeds*

RAG TCO 35	Rpm	kW
12 velocità - *12 Spindle- speeds*	64÷1720	1,1 - 1,84



VR = Variatore ritardo ingranaggi - *Variable speed drive unit with gear box*

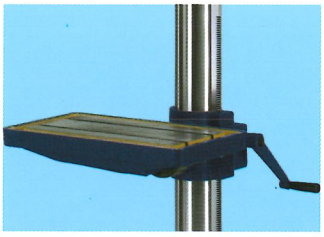
RAG TCO 40 L	Rpm	kW
Velocità - *Spindle- speeds*	65 ÷ 2385	2,2
OPTIONAL upon request	32 ÷ 2385	1,1 - 1,84



VS = Variatore semplice - *Variable speed drive unit*

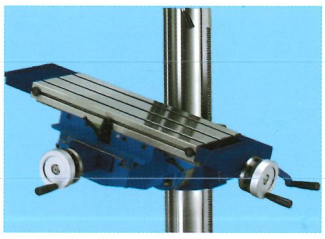
Velocità - *Spindle- speeds*	Rpm	kW
RAG TCO 28	200÷1640	1,1
RAG TCO 32	100÷1640	0,92 - 1,47

TAVOLE - *TABLES*



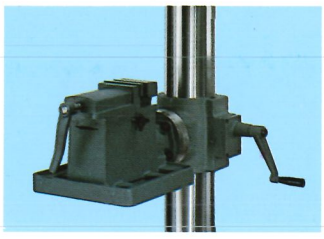
TR =

Tavola rettangolare - *Rectangular table*



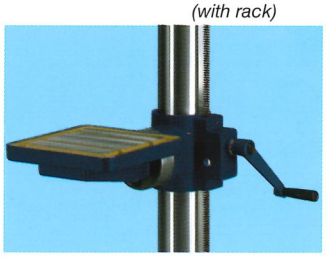
TC = (RAG TCO 35)

Tavola a croce - *Tilting cross table*



TM =

Piano girevole morsa - *Tilting table + vice (with rack)*



PG =

Piano girevole con cremagliera

Tilting table with rack

SERRMAC SPA
VIA I° MAGGIO, 2
Z.I. - BUDOIA
I - 33070 (PN) ITALY
TEL.: #39-434-653016
TEL. EXPORT: #39-434-653225
FAX.: #39-434-654715
P. I.V.A./V.A.T. Nr. 00113670939

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09/02 - SA.GE.PRINT - Pn